

# Welding Certificate

**SLVHa-EN1090-2.00323.2014.006**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**BSB Industry A/S**

**Kongsbjerg 33  
6640 Lunderskov  
DENMARK**

**Technical specification**

**EN 1090-2:2018**

**Execution class(es)**

**EXC3 according to EN 1090-2**

**Welding Process(es)**  
(Reference no. acc. to DIN EN ISO 4063)

**111, 121, 135, 136, 138, 141, 142**

**Material Group**

**1.1, 1.2, 3.1**  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
**8**  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding Coordinator**

(Title, Surname, Name, Qualification, Date of birth)

**Wojciech Chojnacki, IWE**

**born on: 07.07.1982**

**Substitute**

(Title, Surname, Name, Qualification, Date of birth)

**Jesper Brølling**

**born on: 19.05.1978**

**Confirmation**

Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.

**Validity start**

**14.09.2022**

**Period of validity**

**06.08.2024**

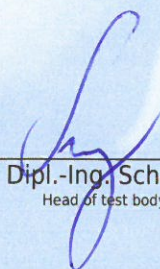
**Remarks**

**see reverse**



**Place and date of issue**

**Hannover, 07.10.2022  
Dupont/SU**

  
**Dipl.-Ing. Schnoy**  
Head of test body

# welding certificate

**SLVHA-EN1090-2.00325.2014.007**

<b>manufacturer</b>	BSB Poland Sp. z o.o. Ciechocin 36A PL 87-408 Ciechocin
<b>technical specification</b>	EN 1090-2:2018
<b>execution class</b>	<b>EXC3 according to EN 1090-2:2018</b>
<b>welding process(es)</b> (reference to DIN EN ISO 4063)	131 - Metal inert gas welding 135 - Metal active gas welding 136 - MAG welding with flux cored electrode 138 - MAG welding with metal cored electrode 142 - Autogenous TIG welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas
<b>material group</b>	1.1, 1.2, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 10.1, 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>responsible welding coordinator</b> (Title, Surname, Name, Qualification)	Wojciech Chojnacki, IWE
<b>substitute</b> (Title, Surname, Name, Qualification)	Tobiasz Tylkowski, IWE
<b>remarks</b>	Special processes: flame cutting assembling with mechanical fasteners stainless steels acc. to approval notification Z-30.3-6 DIBt, May 2014
<b>Confirmation</b>	All provisions concerning welding as described in the above technical specification(s) were applied.
<b>begin of validity</b>	2022-11-08
<b>period of validity</b>	2025-08-12
<b>place/date of issue</b>	Hannover/2023-01-10
<b>certified body</b>	GSI SLV Hannover (GSIHa)